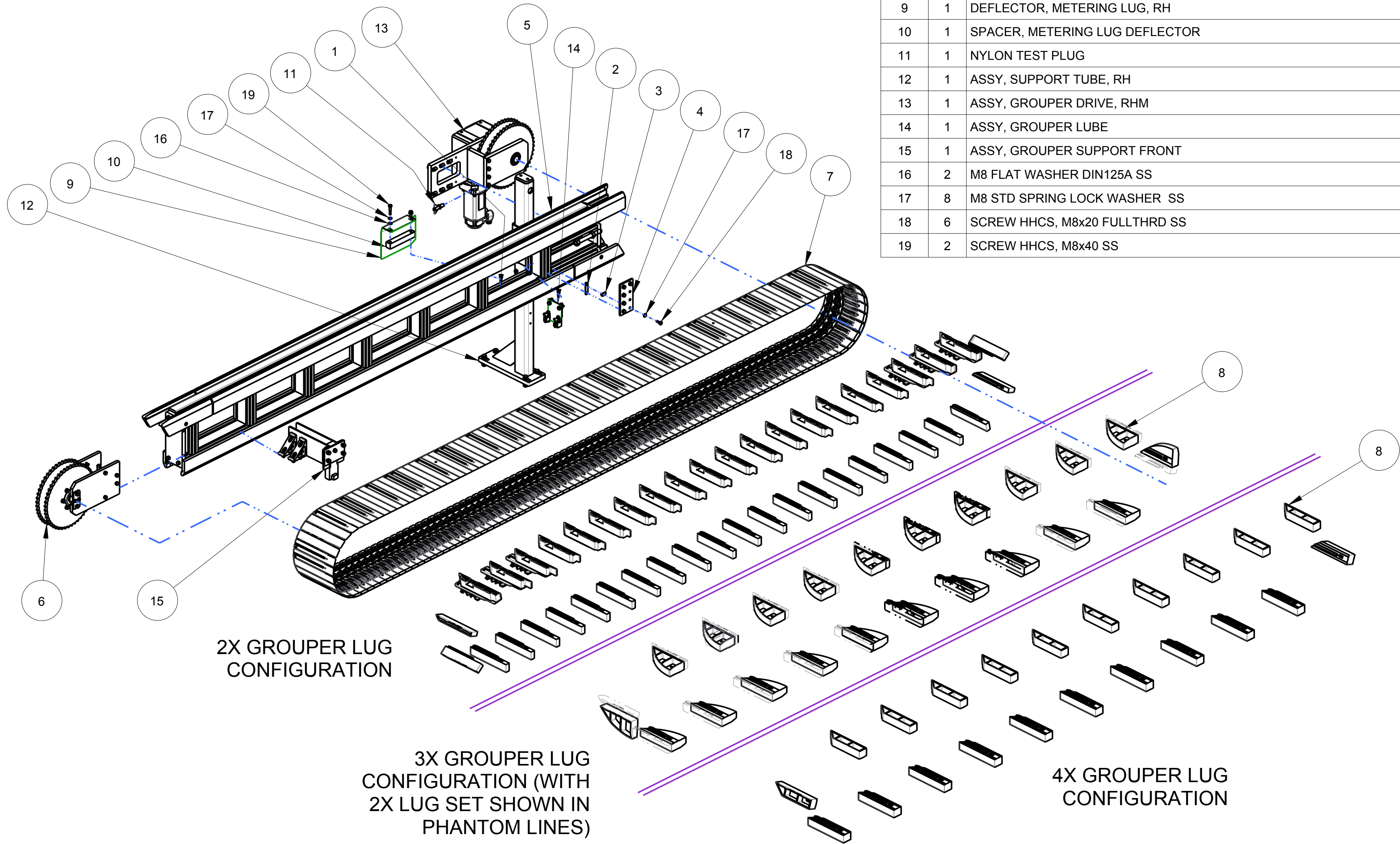
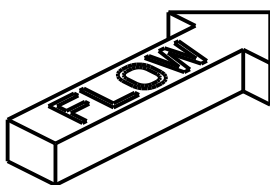
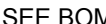


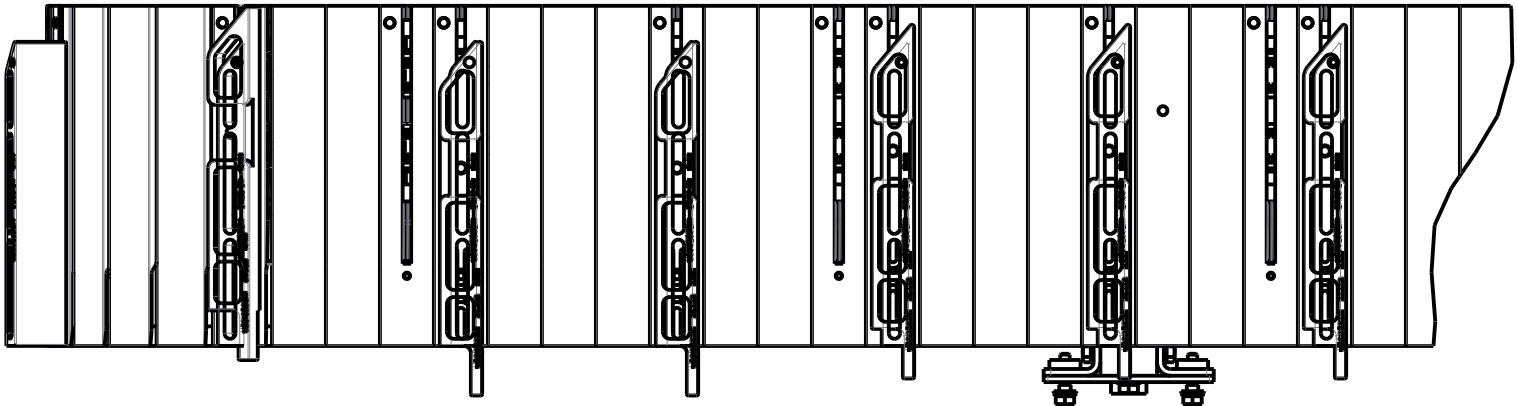
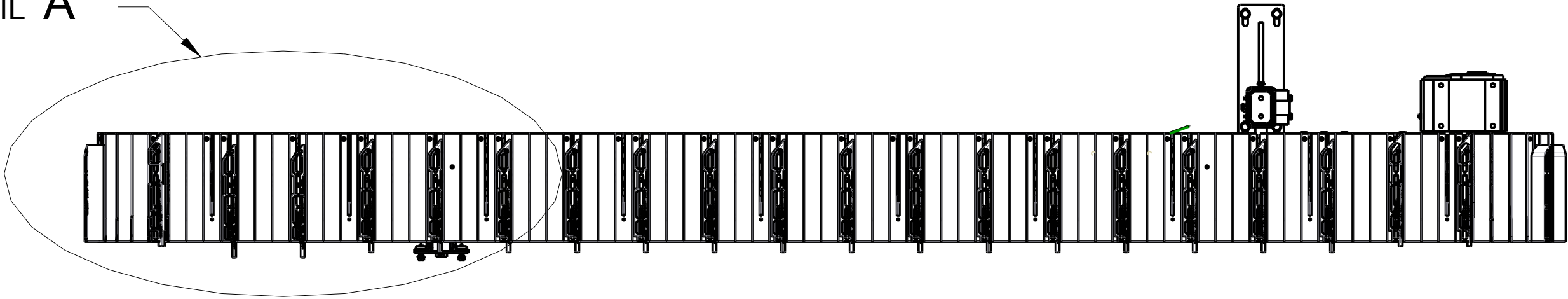


| ITEM | QTY | DESCRIPTION                                    | PART NUMBER      |
|------|-----|------------------------------------------------|------------------|
| 1    | 2   | SQUARE NUT, M8, MINITEC                        | 09-038064-6000-0 |
| 2    | 2   | DOUBLE T-SLOT NUT, M8 X 40                     | U5000297P        |
| 3    | 2   | T-SLOT NUT, M8, IPS                            | U5000314P        |
| 4    | 1   | PLATE, JOINING                                 | U5001389P        |
| 5    | 1   | ASSY, GROUPEY FRAME                            | U5001392M        |
| 6    | 1   | ASSY, GROUPEY IDLER                            | U5001395M-001    |
| 7    | 1   | ASSY, GROUPEY CHAIN, RH ( FOR REFERENCE ONLY ) | U5001427M_REF    |
| 8    | 1   | ASSY, GROUPEY LUG SET (REF ONLY)               | U5002867M_REF    |
| 9    | 1   | DEFLECTOR, METERING LUG, RH                    | U5003638M        |
| 10   | 1   | SPACER, METERING LUG DEFLECTOR                 | U5003639M        |
| 11   | 1   | NYLON TEST PLUG                                | U5004215P        |
| 12   | 1   | ASSY, SUPPORT TUBE, RH                         | U5008410M        |
| 13   | 1   | ASSY, GROUPEY DRIVE, RHM                       | U5008729M        |
| 14   | 1   | ASSY, GROUPEY LUBE                             | U5009355M        |
| 15   | 1   | ASSY, GROUPEY SUPPORT FRONT                    | U5017765M        |
| 16   | 2   | M8 FLAT WASHER DIN125A SS                      | U6002509P_EXP    |
| 17   | 8   | M8 STD SPRING LOCK WASHER SS                   | U6002564P_EXP    |
| 18   | 6   | SCREW HHCS, M8x20 FULLTHRD SS                  | U6002763P_EXP    |
| 19   | 2   | SCREW HHCS, M8x40 SS                           | U6002767P_EXP    |

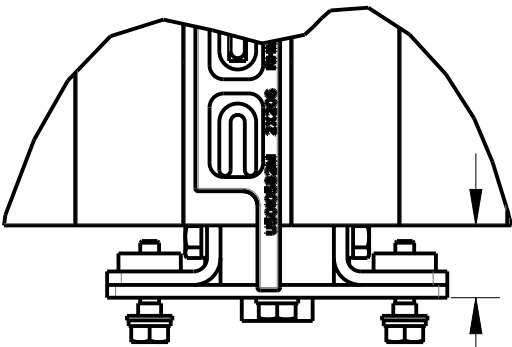


|      |                              |                                                                                                                                                                                                                                                                                                                       |               |               |                                                                 |                |                          |                                                                         |               |  |                                                                                                       |                   |                                       |  |
|------|------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|---------------|-----------------------------------------------------------------|----------------|--------------------------|-------------------------------------------------------------------------|---------------|--|-------------------------------------------------------------------------------------------------------|-------------------|---------------------------------------|--|
| -    | -                            | ALL PATENTABLE AND/OR COPYRIGHTABLE MATTER THEREON HAS BEEN PROTECTED BY APPLICATIONS FOR PATENT AND/OR COPYRIGHT. THIS DRAWING IS LOANED FOR A SPECIFIC PURPOSE AND MUST BE RETURNED ON DEMAND, AND MAY NOT BE COPIED, REPRODUCED, OR DUPLICATED IN WHOLE OR IN PART, WITHOUT OUR SPECIFIC AUTHORIZATION IN WRITING. |               |               |                                                                 |                |                          |                                                                         |               |  |                                                                                                       |                   |                                       |  |
| -    | -                            | UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING                                                                                                                                                                                                                                           |               |               |                                                                 |                |                          |                                                                         |               |  |                                                                                                       |                   |                                       |  |
| -    | -                            | GENERAL TOLERANCE: HOLE, SLOT H/2 OTHERS: ±0.12                                                                                                                                                                                                                                                                       |               |               | CONCENTRICITY ±0.02 PERPENDICULARITY ±0.02/CM ANGULARITY ±0.25° |                |                          | BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 $\sqrt{125}$ |               |  |                  | MATERIAL: SEE BOM |                                       |  |
| -    | -                            |                                                                                                                                                                                                                                                                                                                       |               |               |                                                                 |                |                          |                                                                         |               |  | FINISH: --                                                                                            |                   |                                       |  |
| -    | -                            |                                                                                                                                                                                                                                                                                                                       |               |               |                                                                 |                |                          |                                                                         |               |  | ENGR. BY : W CASH                                                                                     |                   |                                       |  |
| -    | -                            |                                                                                                                                                                                                                                                                                                                       |               |               |                                                                 |                |                          |                                                                         |               |  | DATE : .....                                                                                          |                   |                                       |  |
| A    | CHG ITEM 15 ASSY CONSTRAINTS | FD<br>2018-09-27                                                                                                                                                                                                                                                                                                      |               |               | TITLE: ASSY, GROUPEY CONVEYOR, RHM                              |                |                          |                                                                         |               |  |  <b>WestRock</b> |                   | PACKAGING SYSTEMS<br>ATLANTA, GA, USA |  |
| REV. | DESCRIPTION                  | BY<br>DATE                                                                                                                                                                                                                                                                                                            | CHK'D<br>DATE | 5/64<br>SCALE | 999<br>MATERIAL CODE                                            | C<br>DRW. SIZE | U5008723M-002<br>DRW. N° | A<br>REV                                                                | 1/2<br>SHEETS |  |                                                                                                       |                   |                                       |  |

SEE DETAIL A



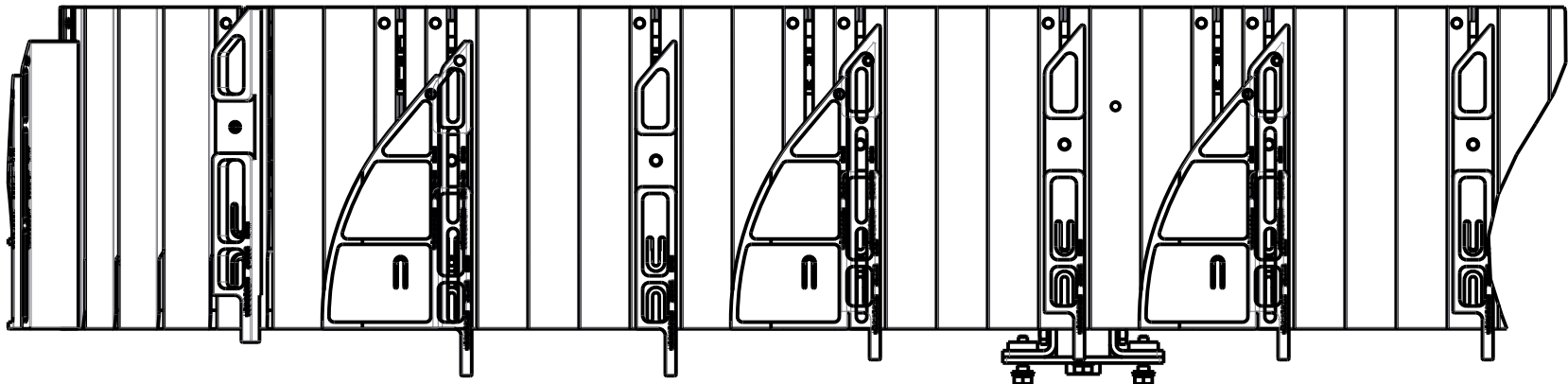
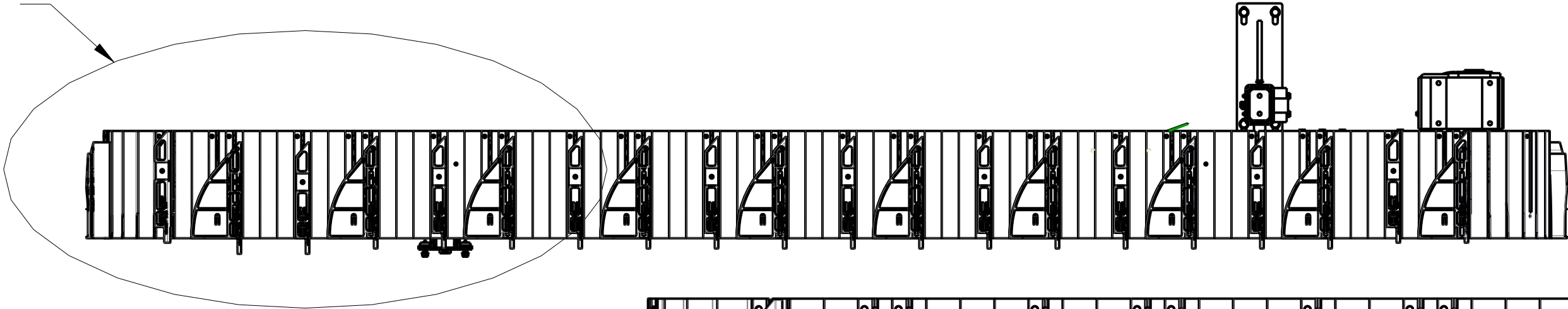
DETAIL A  
SCALE 3/16  
(2X CONFIGURATION)



DETAIL D  
ECHELLE 3/8

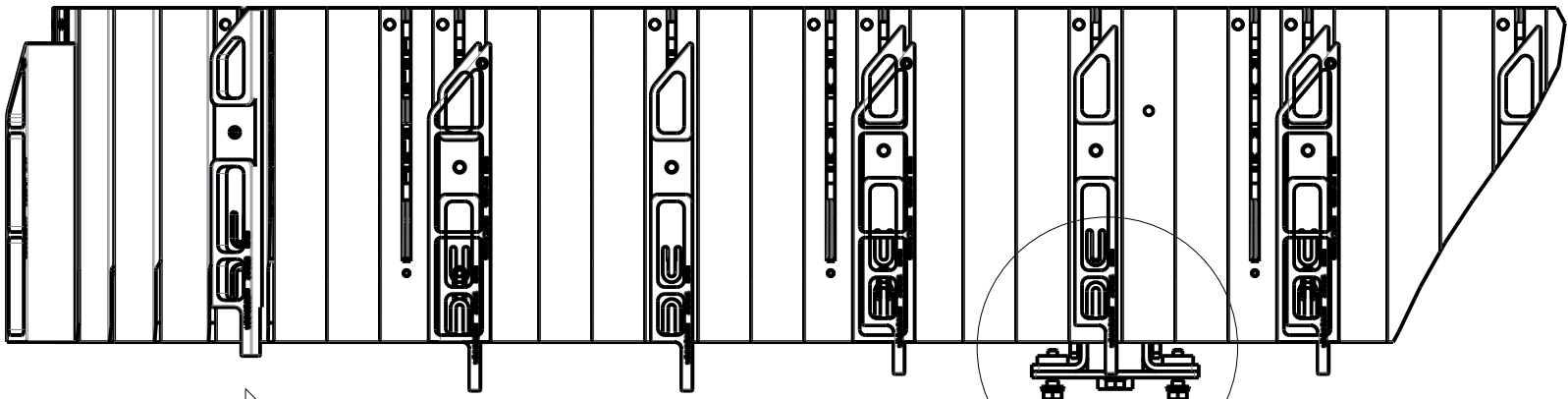
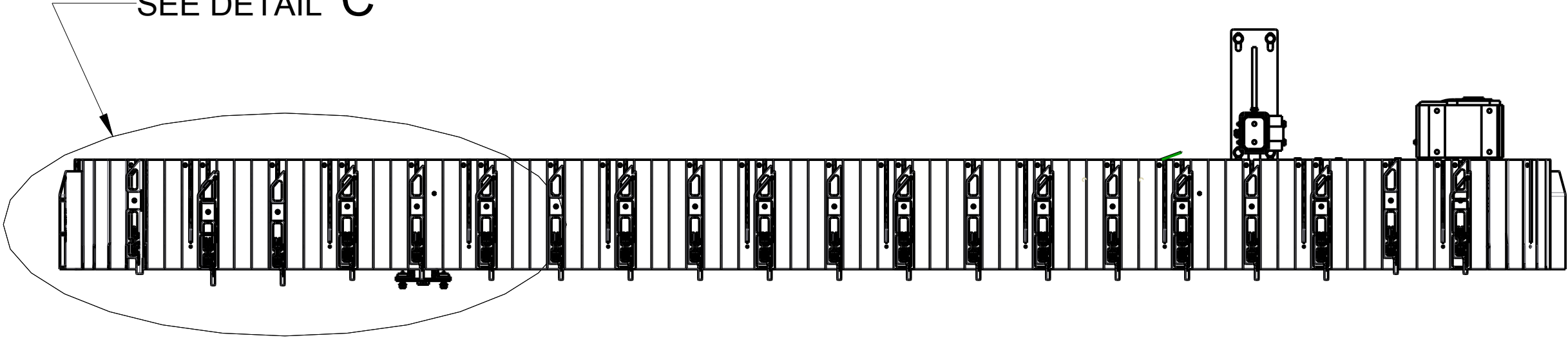
25.5 (STANDARD)  
HAVE TO BE ADJUSTED  
IF MACHINE NEEDED

SEE DETAIL B



DETAIL B  
SCALE 3/16  
(3X CONFIGURATION)

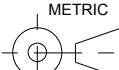
SEE DETAIL C



DETAIL C  
SCALE 3/16  
(4X CONFIGURATION)



VOIR DETAIL D

|                                                                                                                                                                                                                                                                                                                                                                                                                               |                      |                                                                                           |         |                                                                                                                                             |               |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------|-------------------------------------------------------------------------------------------|---------|---------------------------------------------------------------------------------------------------------------------------------------------|---------------|
| NOTICE: THIS DRAWING AND ALL DATA, DESIGNS, STRUCTURES AND DESCRIPTIONS SHOWN THEREON ARE OUR PROPERTY. ALL PATENTABLE AND/OR COPYRIGHTABLE MATTER THEREON HAS BEEN PROTECTED BY APPLICATIONS FOR PATENT AND/OR COPYRIGHT. THIS DRAWING IS LOANED FOR A SPECIFIC PURPOSE AND MUST BE RETURNED ON DEMAND, AND MAY NOT BE COPIED, REPRODUCED, OR DUPLICATED IN WHOLE OR IN PART, WITHOUT OUR SPECIFIC AUTHORIZATION IN WRITING. |                      |                                                                                           |         |                                                                                                                                             |               |
| UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING                                                                                                                                                                                                                                                                                                                                                   |                      |                                                                                           |         |                                                                                                                                             |               |
| GENERAL TOLERANCE:<br>HOLE .125<br>OTHERS .125                                                                                                                                                                                                                                                                                                                                                                                |                      | CONCENTRICITY $\pm 0.02$<br>PERPENDICULARITY $\pm 0.02/CM$<br>ANGULARITY $\pm 0.25^\circ$ |         | BREAK SHARP CORNERS<br>REMOVE ALL BURRS<br>FINISHED SURFACES 3.2 $\sqrt{125}$                                                               |               |
|                                                                                                                                                                                                                                                                                                                                                                                                                               |                      |                                                                                           |         |                                                        |               |
|                                                                                                                                                                                                                                                                                                                                                                                                                               |                      |                                                                                           |         | MATERIAL:<br><b>SEE BOM</b><br>FINISH:<br>--                                                                                                |               |
| DRW BY: R THOMAS                                                                                                                                                                                                                                                                                                                                                                                                              |                      | CHK'D : .....                                                                             |         | ENGR. BY : W CASH                                                                                                                           |               |
| DATE: 30-Mar-16                                                                                                                                                                                                                                                                                                                                                                                                               |                      | DATE : .....                                                                              |         | DATE : .....                                                                                                                                |               |
| TITLE: ASSY, GROUPEUR CONVEYOR, RHM                                                                                                                                                                                                                                                                                                                                                                                           |                      |                                                                                           |         |  <b>WestRock</b> PACKAGING SYSTEMS<br>ATLANTA, GA, USA |               |
| 3/32<br>SCALE                                                                                                                                                                                                                                                                                                                                                                                                                 | 999<br>MATERIAL CODE | C<br>DRW. SIZE                                                                            | DRW. N° | U5008723M-002                                                                                                                               | A<br>REV      |
|                                                                                                                                                                                                                                                                                                                                                                                                                               |                      |                                                                                           |         | VER 1                                                                                                                                       | 2/2<br>SHEETS |